Grilles

tek limited

Non-Vision Transfer Grilles Single & Double Cores// Type DTG/WTG Core Only

A door or partition non-vision grille incorporating inverted chevron blade. The DTG2 unit can be mounted in a door and is supplied complete with a matching flange to mask the rear of the opening which, telescopes to accommodate varying door thicknesses in the range of 30mm-45mm.

Face fixing is normal with these grilles. Cores only can also be manufactured for mounting within doors using a builderswork wooden filet. Also intumesent cores can be supplied giving ½ hour, 1 hour or 2 hour ratings.







These are particularly suitable for doors to staircases etc. where air transfer is desirable but fire requirements must be met.

Specification & Construction:

Manufactured from aluminium HE9TF extrusion, non-vision chevron blades are spaced at 12.5mm centres.

Darkroom Applications:

For specialised light application such as darkrooms, units with 'W' shaped cores i.e. two cores back-to-back can be supplied. These are therefore light tight and when painted black allow no spillage of light into the area.

Sizes

In 50mm increments from 100mm² up to 1200mm². Intermediate sizes can also be manufactured.

Finish

Standard finish is white 9010 matt. Alternative colours such as silver 9006 or other RAL colours are available at extra cost.

Fixing:

Screw through flange using N°6 or N°8 18mm long self tapping screws.

Accessories:

Where these units are fitted into walls or blockwork it is possible to supply them with extended casing to seal off the cavity.

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SDO-DDO Selection Data									
Air Volume m³/sec	Face Velocity 1m/sec		ressure Drop 0n/m²	Face Velocity 1.25m/sec		Pressure Drop 15n/m²	Face Velocity 1.5m/sec		Pressure Drop 15n/m²
0.5	300	X	200	400	X	125	200	X	200
	400	X	150	250	X	200	300	X	150
0.075	300	X	300	300	X	250	300	X	200
	450	X	200	400	X	200	400	X	150
. 010	450	X	250	450	X	200	300	X	250
	550	X	200	300	X	300	400	X	200
0.125	500	X	250	550	X	200	350	X	250
	450	X	300	450	X	250	300	X	300
0.150	600	X	300	600	X	250	450	X	250
	500	X	350	500	X	300	400	X	300
0.150	600	X	300	600	X	250	450	X	250
	500	X	350	500	X	300	400	X	300
0.175	450	X	450	550	X	300	400	X	350
	500	X	400	600	X	350	450	X	300
0.20	600	X	400	750	X	300	600	X	250
	500	X	450	750	X	250	500	X	300
0.225	500	X	500	600	X	350	450	X	400
	650	X	400	500	X	400	600	X	300
0.25	550	x	550	700	X	350	500	X	400
	650	x	450	600	X	450	600	X	350

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